



DRILL SHARPENING MACHINE MODEL APE 25
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Machine Description

- Twist drills and taps from .060"/1.5mm to 1"/25mm
- Cutting edges from 1-12, left or right hand
- Point angles 40° - 180°
- Main grinding wheel motor Kw 0.38
- Point-thinning motor Kw 0.18
- Electrical connection AC 208/440V, 3 PH, 60 Hz

Standard Equipment

- Precision 6-jaw chuck
- Cams 2, 6, 8, 10 for 1-2-3-4-6 cutting edges
- Drill support MT1, MT2, MT3
- Point- thinning attachment
- Wheel dresser with diamond ct. 0.5
- Grinding wheel 3SG60JVS
- Grinding wheel 38A60LVS
- Control panel 24V
- Operator manual
- Halogen lamp

Basic Machine

CUA1525	APE 25 drill grinder	US\$ 9,450.00
CUA1525SUP	APE 25 with water cooling system	10,080.00

Accessories

CUEQPT006	Cams for left and special tools each	126.00
CUEQPT005	Step drill attachment	189.00
CUEQPT009	Special plate for end mills 2-3-4 index	84.00
CUEQPT010	Grinding wheel flange	83.00

Main Grindng Wheel

CUEQPT074	Grinding wheel 150x20x32 60 grit	53.00
CUEQPT030	Grinding wheel 150x20x32 80 grit	53.00
CUEQPT063/A	CBN grinding wheel 150x12x2 B151 14A1	756.00
CUEQPT066	Diamond grinding wheel 150x12x2 D76 14A1	588.00

Grinding wheel for web thinning

CUEQPT060	Cup grinding wheel 125x13x20 89A601K5AV53	48.30
CUEQPT068	CBN grinding wheel 125 12x3 B151 1V1/15° angle 15°	756.00
CUEQPT064/B	CBN grinding wheel 125 8x2 B151 1V1/15° angle 15°	756.00
CUEQPT064/C	CBN grinding wheel 125 6x2 B151 14FF1 radius 3	756.00
CUEQPT069	Diamond grinding wheel 125 12x3 D76 1V1/15° angel 15°	588.00
CUEQPT065	Diamond grinding wheel 125 8x3 D76 1V1/15° angel 15°	588.00
CUEQPT067	Diamond grinding wheel 125 6x2 D76 14FF1 radius 3	588.00



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Terms and Conditions

Terms	10% with order, 90% on delivery, subject credit approval
Warranty	Electrical 90 days / Mechanical 1 year
F.O.B.	Warehouse, Scottsdale Arizona
Delivery	ex stock, subject to prior sale or approx. 4 weeks after receipt of order

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